



IAPW  
**PATENT**

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

**In the Application of:** BRAUN et al.

**Application Serial No:** 10/500,924

**Filing Date:** July 8, 2004

**Title:** Steel gravure method for the production of a security document, steel gravure plate and semi-product for the same and method for production thereof

**Group Art Unit:** 2854

**Examiner:** WILLIAMS, Kevin

**Confirmation No.:** 8945

**Customer No.:** 06449

Commissioner for Patents  
P.O. Box 1450  
Alexandria, Virginia 22313-1450

### SECOND SUPPLEMENTAL AMENDMENT

Dear Sir:

Supplemental to the Amendment filed on December 7, 2006, please amend the above-identified application as indicated below.

Amendments to the Claims are reflected in the Listing of Claims, which begins on Page 2 of this paper.

Remarks begin on Page 4 of this paper.